

Date: Wednesday, 20/05/2009 9:57:11 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 48061		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251191
This Issue	: 20/05/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 45148	Material	: N/A
Written By	:	Due Date	: 27/05/2009 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-191 with Dart IPP D212-725-1-191"

Send a copy of this IPP

C209105/20 ①

MAY 25 2009

2.0	D2127251191	Shim
-----	-------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

SHIM

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
-----	-----------------	------------------------------



Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-191 SHIM 45398.1.54

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-191 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

Date: Wednesday, 20/05/2009 9:57:11 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48061

Part Number: D2127251191

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



MAY 25 2009

N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209105124

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

### Squawk: 1.53

#### Discrepancy:

Fabricate D212-725-1-189, Filler Web for Dart Aerospace.

#### Resolution:

D212-725-1-189, Filler Web fabricated IAW D212-725-1 Dwg Pg. 60. Material 2024T3 0.063, Batch No. 72511.

1.53 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

### Squawk: 1.54

#### Discrepancy:

Fabricate D212-725-1-191, Shim for Dart Aerospace.

#### Resolution:

D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60. Material 0.063 2024T3, Batch No. 72511.

1.54 Work Done By: Mike Webber

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

### Squawk: 1.55

#### Discrepancy:

Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

#### Resolution:

D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65. Material 2024T3 0.025, Batch No. 3701

1.55 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

### Squawk: 1.56

#### Discrepancy:

Fabricate D212-725-1-197, Cowl Bracket for Dart Aerospace.

#### Resolution:

D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 0.063 2024T3, Batch No. 1947.

1.56 Work Done By: Stephen Hebert

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 5/13/2009

#### Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*